



HOT & COLD ROLLED SHEET/COIL
GAUGE CHART (IMPERIAL)

| GAUGE NUMBER | THICKNESS (INCHES) | | | WEIGHT (LBS/FT ²) | | |
|--------------|--------------------|------------------|------------------|-------------------------------|------------------|------------------|
| | DECIMAL EQUIVALENT | ORDER LIMITS MIN | ORDER LIMITS MAX | NOMINAL EQUIVALENT | ORDER LIMITS MIN | ORDER LIMITS MAX |
| 4 | 0.2242 | 0.2168 | 0.2316 | 9.375 | 9.066 | 9.684 |
| 5 | 0.2092 | 0.2018 | 0.2167 | 8.750 | 8.440 | 9.064 |
| 6 | 0.1943 | 0.1869 | 0.2017 | 8.125 | 7.816 | 8.434 |
| 7 | 0.1793 | 0.1719 | 0.1868 | 7.500 | 7.190 | 7.813 |
| 8 | 0.1644 | 0.1570 | 0.1718 | 6.875 | 6.566 | 7.184 |
| 9 | 0.1495 | 0.1420 | 0.1569 | 6.250 | 5.936 | 6.559 |
| 10 | 0.1345 | 0.1271 | 0.1419 | 5.625 | 5.316 | 5.934 |
| 11 | 0.1196 | 0.1121 | 0.1270 | 5.000 | 4.686 | 5.309 |
| 12 | 0.1046 | 0.0972 | 0.1120 | 4.375 | 4.065 | 4.685 |
| 13 | 0.0897 | 0.0822 | 0.0971 | 3.750 | 3.436 | 4.059 |
| 14 | 0.0747 | 0.0710 | 0.0821 | 3.125 | 2.970 | 3.435 |
| 15 | 0.0673 | 0.0636 | 0.0709 | 2.812 | 2.657 | 2.962 |
| 16 | 0.0598 | 0.0568 | 0.0635 | 2.500 | 2.375 | 2.655 |
| 17 | 0.0538 | 0.0509 | 0.0567 | 2.250 | 2.129 | 2.371 |
| 18 | 0.0478 | 0.0449 | 0.0508 | 2.000 | 1.879 | 2.126 |
| 19 | 0.0418 | 0.0389 | 0.0448 | 1.750 | 1.629 | 1.876 |
| 20 | 0.0359 | 0.0344 | 0.0388 | 1.500 | 1.437 | 1.621 |
| 21 | 0.0329 | 0.0314 | 0.0343 | 1.375 | 1.312 | 1.434 |
| 22 | 0.0299 | 0.0284 | 0.0313 | 1.250 | 1.187 | 1.309 |
| 23 | 0.0269 | 0.0255 | 0.0283 | 1.125 | 1.066 | 1.184 |
| 24 | 0.0239 | 0.0225 | 0.0254 | 1.000 | 0.941 | 1.063 |
| 25 | 0.0208 | 0.0195 | 0.0224 | 0.875 | 0.820 | 0.942 |
| 26 | 0.0179 | 0.0172 | 0.0194 | 0.750 | 0.721 | 0.813 |
| 27 | 0.0164 | 0.0157 | 0.0171 | 0.688 | 0.659 | 0.717 |
| 28 | 0.0149 | 0.0142 | 0.0156 | 0.625 | 0.596 | 0.654 |
| 29 | 0.0135 | 0.0128 | 0.0141 | 0.562 | 0.533 | 0.587 |
| 30 | 0.0120 | 0.0113 | 0.0127 | 0.500 | 0.471 | 0.529 |
| 31 | 0.0105 | 0.0101 | 0.0112 | 0.4375 | 0.421 | 0.467 |



COATED ROLLED SHEET/COIL
GAUGE CHART (IMPERIAL)

| GAUGE NUMBER | THICKNESS (INCHES) | | | WEIGHT (LBS/FT ²) | | |
|--------------|--------------------|------------------|------------------|-------------------------------|------------------|------------------|
| | DECIMAL EQUIVALENT | ORDER LIMITS MIN | ORDER LIMITS MAX | NOMINAL EQUIVALENT | ORDER LIMITS MIN | ORDER LIMITS MAX |
| 4 | - | - | - | - | - | - |
| 5 | - | - | - | - | - | - |
| 6 | - | - | - | - | - | - |
| 7 | - | - | - | - | - | - |
| 8 | 0.1681 | 0.1607 | 0.1756 | 7.031 | 6.721 | 7.345 |
| 9 | 0.1532 | 0.1458 | 0.1606 | 6.406 | 6.097 | 6.715 |
| 10 | 0.1382 | 0.1308 | 0.1457 | 5.781 | 5.471 | 6.095 |
| 11 | 0.1233 | 0.1159 | 0.1307 | 5.156 | 4.847 | 5.465 |
| 12 | 0.1084 | 0.1009 | 0.1158 | 4.631 | 4.311 | 4.947 |
| 13 | 0.0934 | 0.086 | 0.1008 | 3.906 | 3.597 | 4.215 |
| 14 | 0.0785 | 0.0748 | 0.0859 | 3.281 | 3.126 | 3.590 |
| 15 | 0.071 | 0.0673 | 0.0747 | 2.969 | 2.814 | 3.124 |
| 16 | 0.0635 | 0.0606 | 0.0672 | 2.656 | 2.535 | 2.811 |
| 17 | 0.0575 | 0.0546 | 0.0605 | 2.406 | 2.285 | 2.532 |
| 18 | 0.0516 | 0.0486 | 0.0545 | 2.156 | 2.031 | 2.277 |
| 19 | 0.0456 | 0.0426 | 0.0485 | 1.906 | 1.781 | 2.027 |
| 20 | 0.0396 | 0.0382 | 0.0425 | 1.656 | 1.597 | 1.777 |
| 21 | 0.0366 | 0.0352 | 0.0381 | 1.531 | 1.472 | 1.594 |
| 22 | 0.0336 | 0.0322 | 0.0351 | 1.406 | 1.347 | 1.469 |
| 23 | 0.0306 | 0.0292 | 0.0321 | 1.281 | 1.222 | 1.344 |
| 24 | 0.0276 | 0.0262 | 0.0291 | 1.156 | 1.097 | 1.219 |
| 25 | 0.0247 | 0.0232 | 0.0261 | 1.031 | 0.968 | 1.089 |
| 26 | 0.0217 | 0.021 | 0.0231 | 0.906 | 0.877 | 0.964 |
| 27 | 0.0202 | 0.0195 | 0.0209 | 0.844 | 0.815 | 0.873 |
| 28 | 0.0187 | 0.018 | 0.0194 | 0.781 | 0.752 | 0.810 |
| 29 | 0.0172 | 0.0165 | 0.0179 | 0.719 | 0.690 | 0.748 |
| 30 | 0.0157 | 0.015 | 0.0164 | 0.656 | 0.627 | 0.685 |
| 31 | 0.0142 | 0.0138 | 0.0149 | 0.594 | 0.577 | 0.623 |